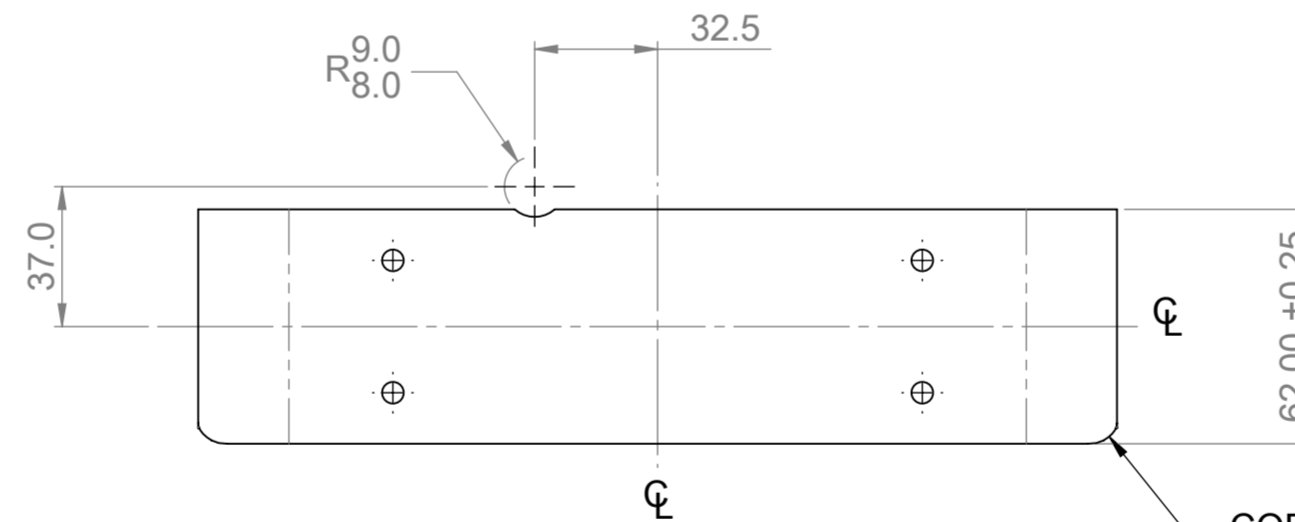
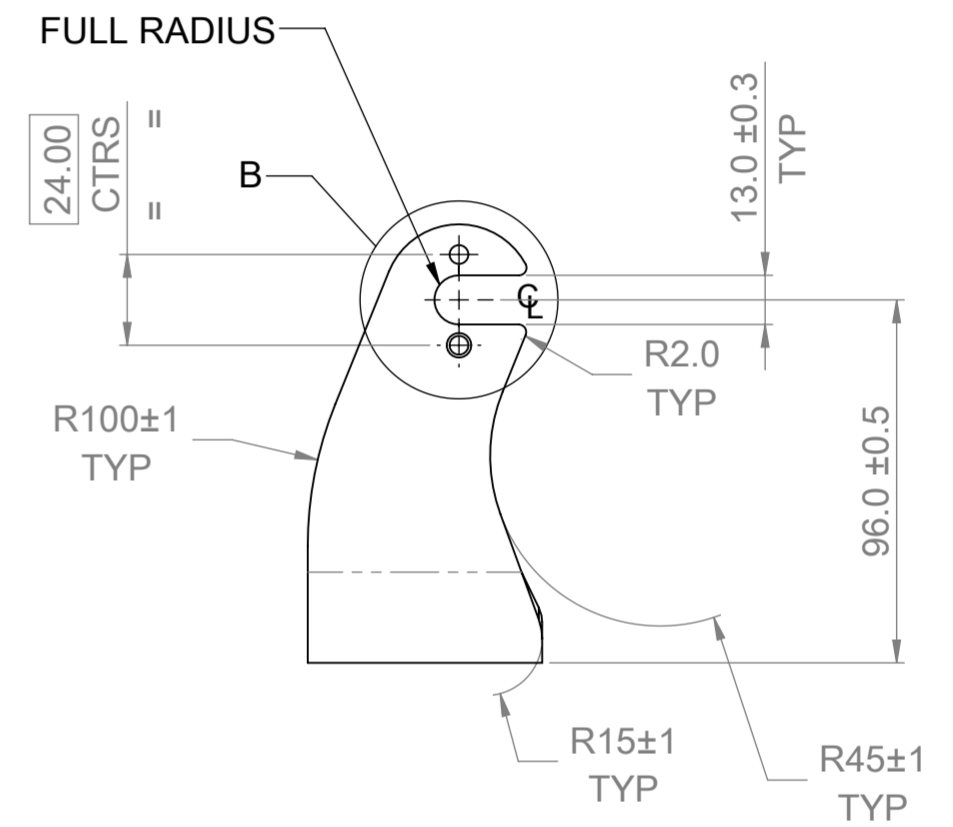
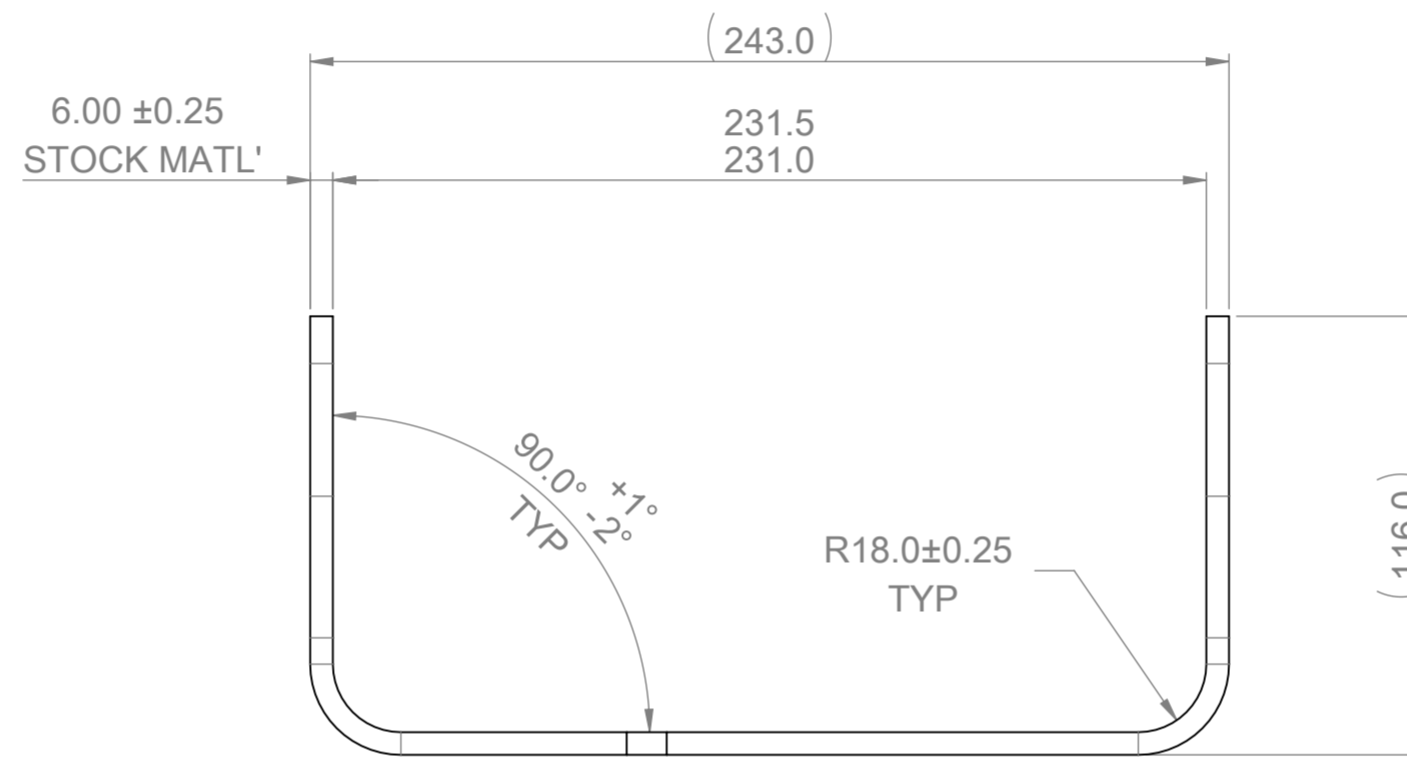
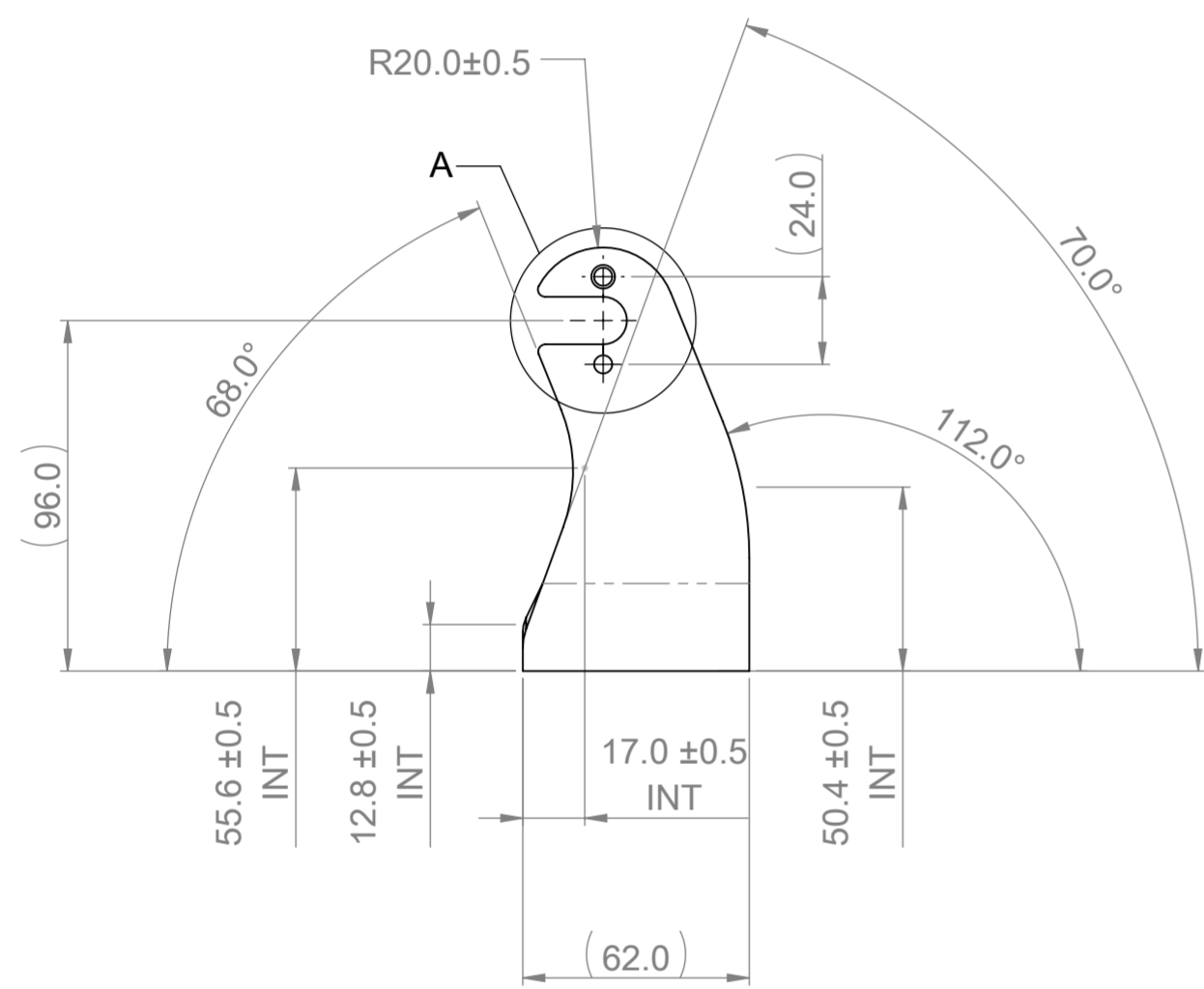
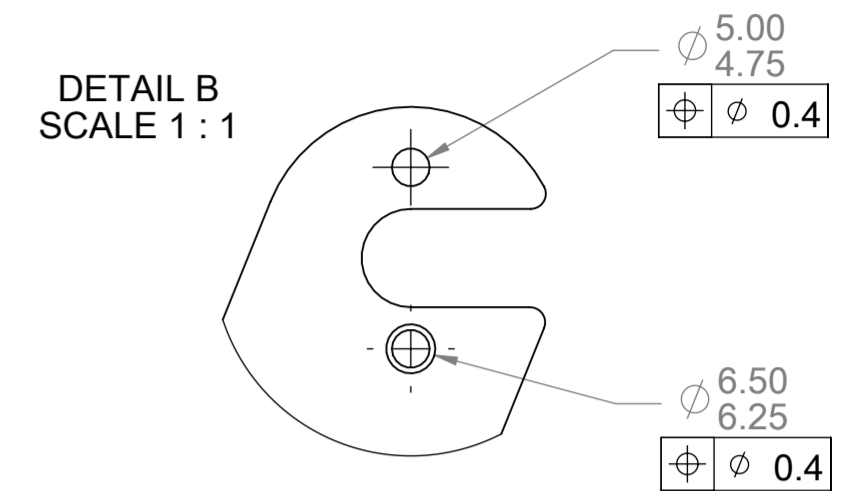
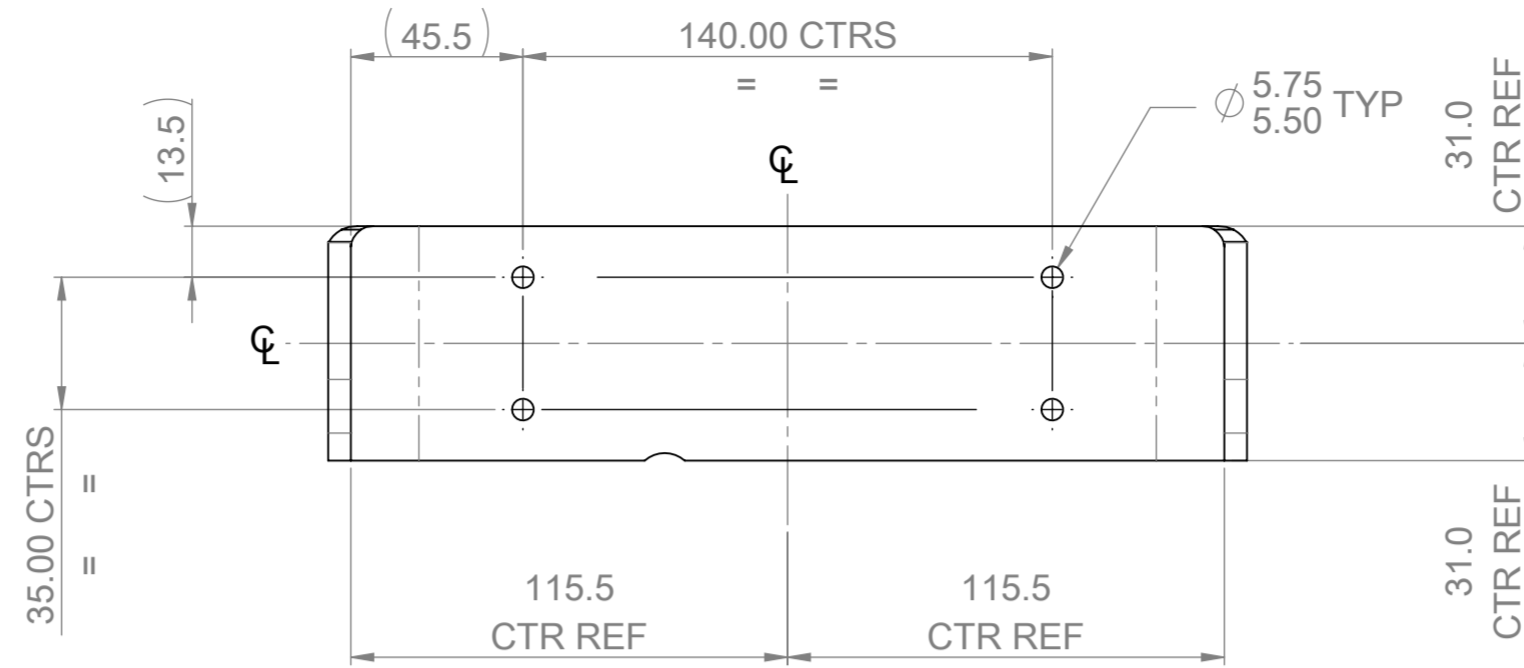
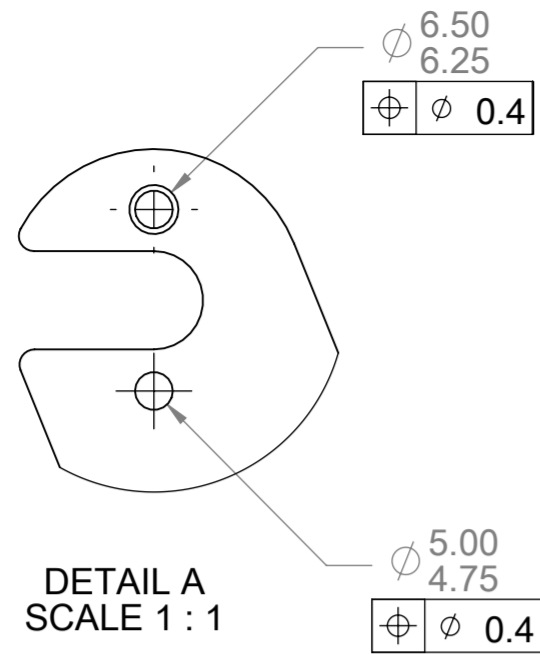


DO NOT SCALE - IF IN DOUBT ASK

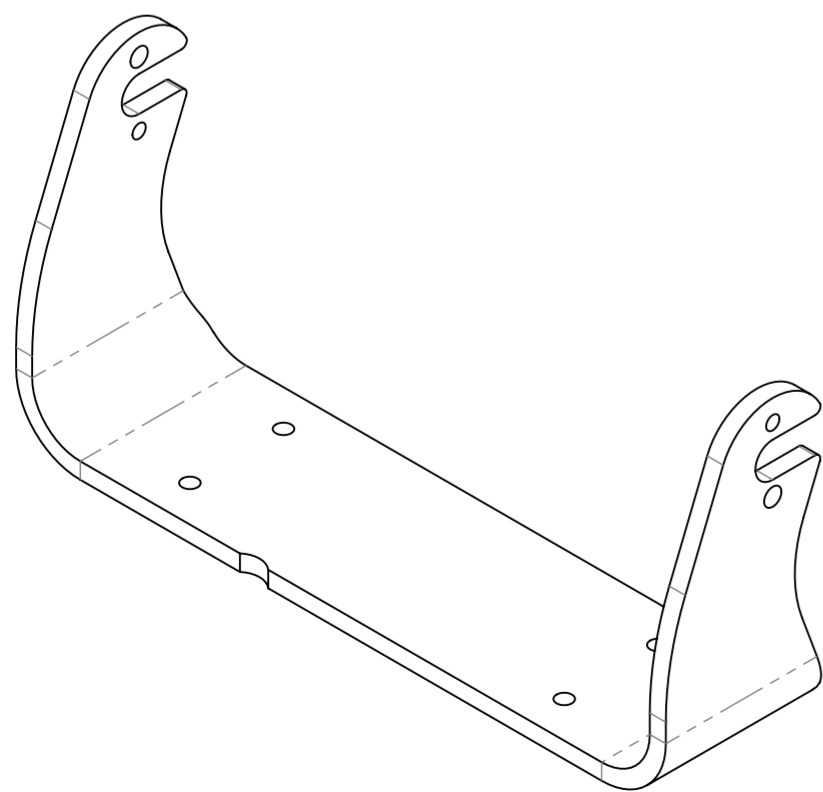
REVISIONS		
REV.	REVISION DESCRIPTION	ECN/ECO
1	FIRST ISSUE	-----



CORNER FORMED FROM MULTIPLE RADII / BEND FEATURES (TYP)

NOTES:

- THIS DRAWING SUPPLIED IN ELECTRONIC FORMAT AS 1004804-X.PDF IS THE "MASTER DOCUMENT" (WHERE "X" IS THE LATEST REVISION).
- ALL EDGES TO BE DEBURRED/CLEAN.
- ALL BENDS TO BE MINIMUM PERMISSABLE RADII UNLESS OTHERWISE STATED.
- USE PROTECTIVE FILM ON DIE BLOCK TO PREVENT BEND WITNESS MARKS
- FLAT BLANK DXF AVAILABLE ON REQUEST.
- DIMENSIONS REFLECT PART AFTER SECONDARY FINISHES.
- CLEAR TRIVALENT CHROMATE CONVERSION COATING TO MIL STD 5541F, TYPE 2, CLASS 3 (SUPPLIER TO DETAIL SPECIFIC PROCESS AND CHEMICAL SOURCE IN FIRST OFF REPORT)
- POWDER COAT BLACK, 80-140µM, POWDER SPEC: OXYHIN FF160/706/CS7 EPOXY - POLYESTER OR RAYMARINE APPROVED ALTERNATIVE.



THE INFORMATION CONTAINED
HEREIN SHALL NOT BE REPRODUCED
WITHOUT THE PRIOR
WRITTEN PERMISSION OF
RAYMARINE LTD

PROJECT: D0846	WEIGHT: 372.72 g	VOLUME: 139074.10 mm3	SURFACE: 53425.56 mm2
MATERIAL: ALUMINIUM ALLOY 5052-H32			
FINISH: SEE NOTES.			
PROCESS: N/A			
PROCESS: N/A			
PROCESS: N/A			
ARTWORK No: N/A			
COMPONENT(S) & ALL ASPECTS OF ITS MANUFACTURE TO BE ROHS COMPLIANT			

TOLERANCES UNLESS OTHERWISE STATED	
X	±0.50
.X	±0.25
.XX	±0.10
.XXX	±0.05
ANGLES	±1°
(EXCL DRAFT)	
MACHINING:	1.6
SURFACE	✓
SHARP INTERNAL CORNERS TO HAVE RADIUS 0.4 MAX DEBURR ALL EDGES	

Raymarine
A FLIR COMPANY

© 2011 RAYMARINE LTD

DIMENSIONS IN MM

TITLE

E7 TRUNNION BRACKET (METAL)

DRAWING No.

1004804

SHT 1 OF 2 MODEL: 1

PROJECTION	DR'N: NB
DATE: 13/05/15	
CK'D: LMS	
DATE: 13/05/15	

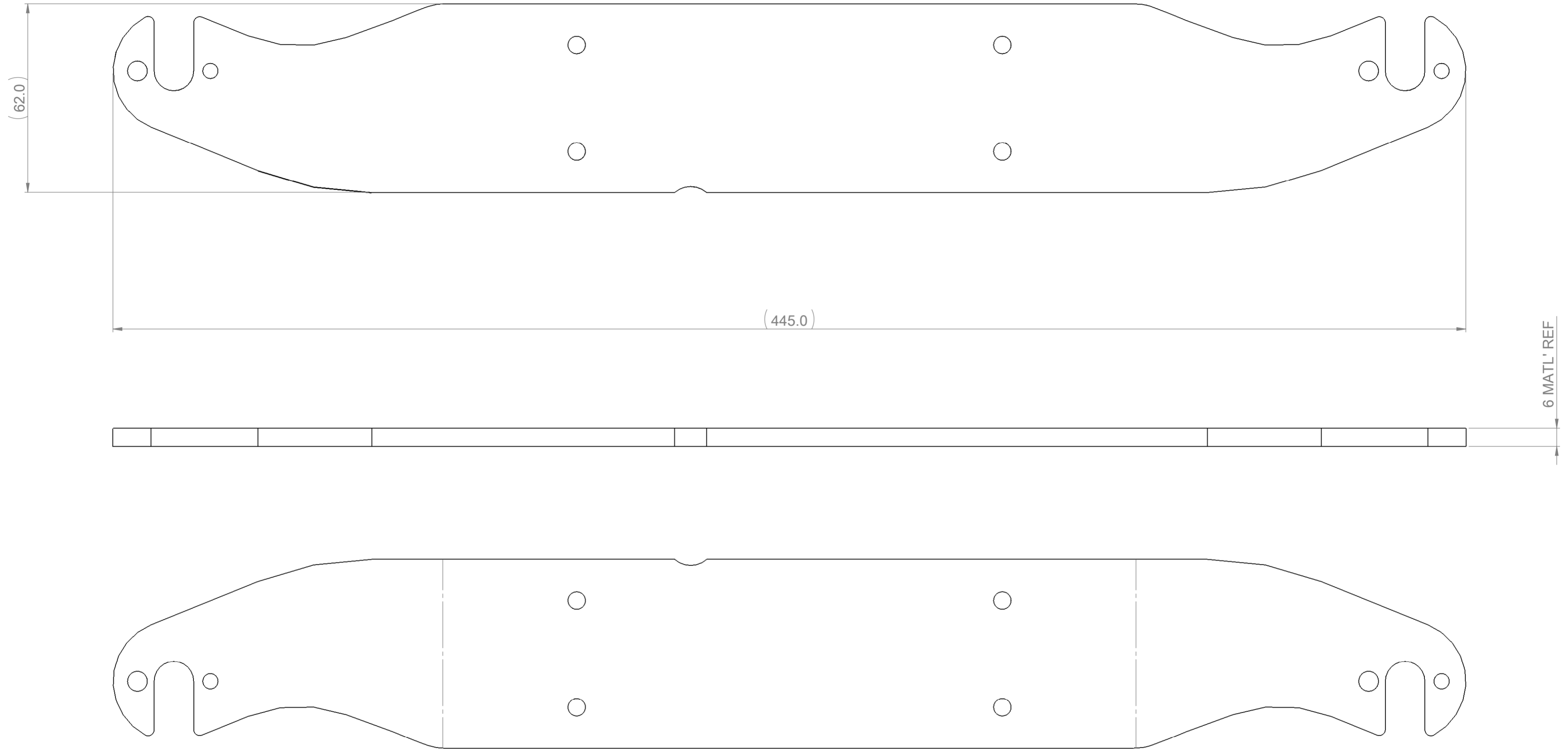
SCALE: 1:2

STATUS: RELEASED

A
2

DO NOT SCALE - IF IN DOUBT ASK

VIEW DISPLAYING FLAT FORM ONLY. SHOWN AS REFERENCE



THE INFORMATION CONTAINED
HEREIN SHALL NOT BE REPRODUCED
WITHOUT THE PRIOR
WRITTEN PERMISSION OF
RAYMARINE LTD

TOLERANCES UNLESS OTHERWISE STATED	
X	±0.50
.X	±0.25
.XX	±0.10
.XXX	±0.05
ANGLES (EXCL DRAFT)	±1°

PROJECT: D0846
MATERIAL: ALUMINIUM ALLOY 5052-H32
FINISH: SEE NOTES.
PROCESS: N/A
PROCESS: N/A
PROCESS: N/A
ARTWORK No: N/A

WEIGHT: 372.72 g
VOLUME: 139074.10 mm³
SURFACE: 53425.56 mm²
SHARP INTERNAL CORNERS TO HAVE RADIUS 0,4 MAX DEBURR ALL EDGES

Raymarine
A FLIR COMPANY

© 2011 RAYMARINE LTD

PROJECTION: DR'N: NB
DATE: 13/05/15
CK'D: LMS
DATE: 13/05/15

DIMENSIONS IN MM SCALE: 1:1

TITLE
E7 TRUNNION BRACKET (METAL)

DRAWING No.
1004804

COMPONENT(S) & ALL ASPECTS OF ITS MANUFACTURE TO BE ROHS COMPLIANT

SHT 2 OF 2 MODEL: 1 STATUS: **RELEASED**